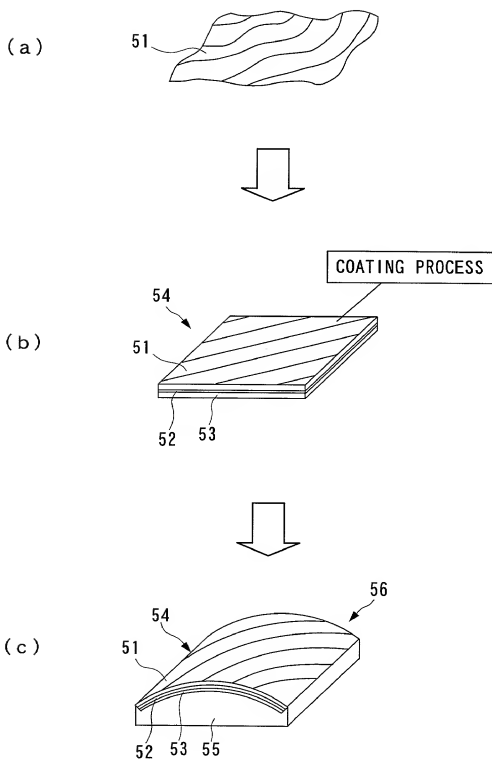


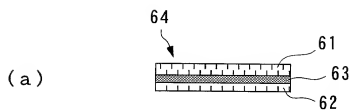
FIG. 1  
PRIOR ART



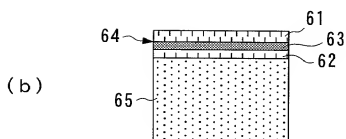
09662997.091901

FIG. 2

PRIOR ART



INJECTION MOLDING



COATING

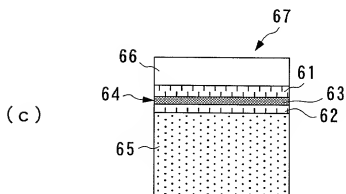
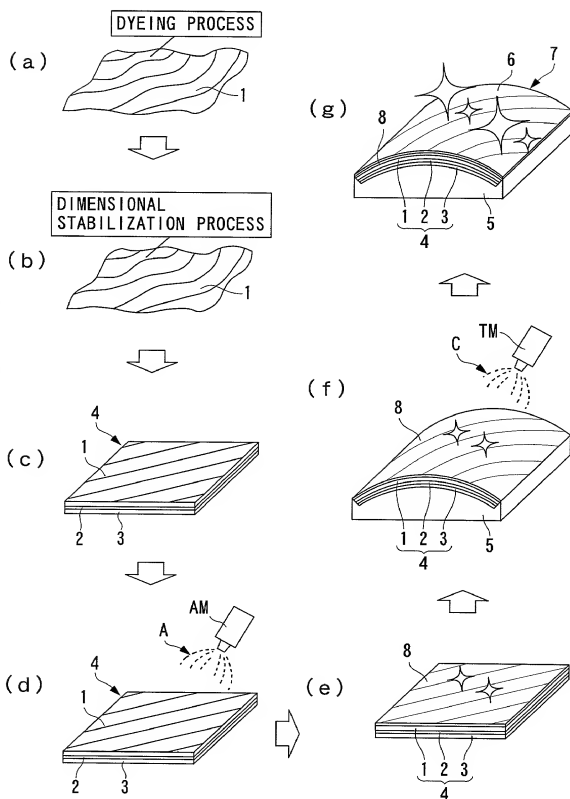


FIG. 3



106160-2662880

FIG. 4

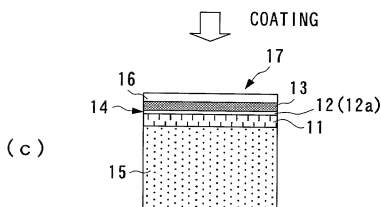
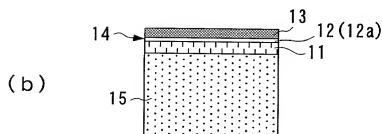
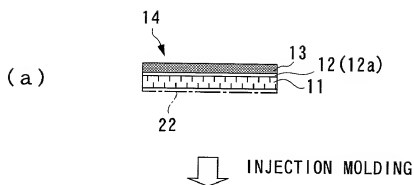
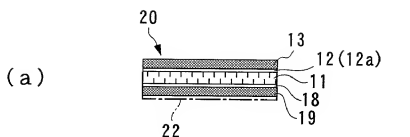
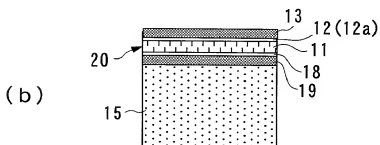


FIG. 5



INJECTION MOLDING



COATING

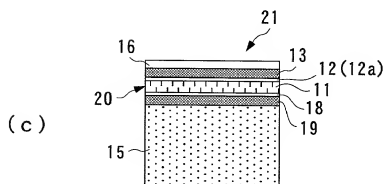


FIG. 6

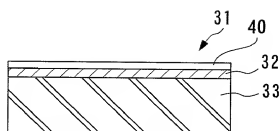


FIG. 7

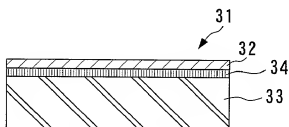


FIG. 8

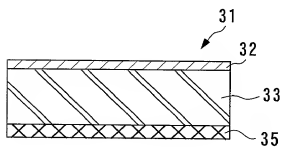


FIG. 9

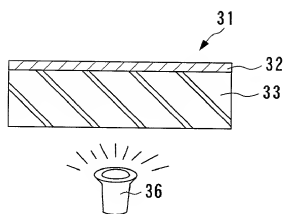


FIG. 10

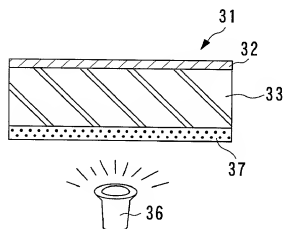


FIG. 11

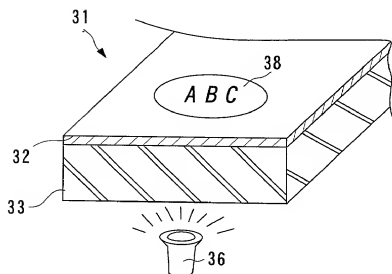


FIG. 12

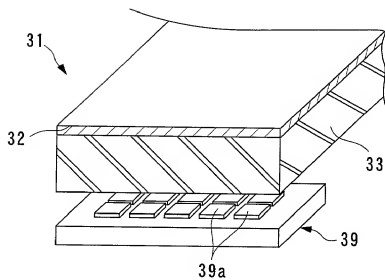


FIG. 13

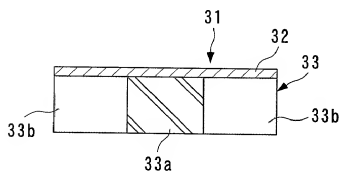




FIG. 14

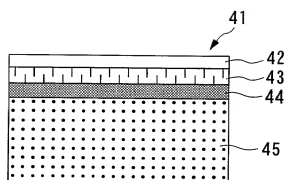


FIG. 15

